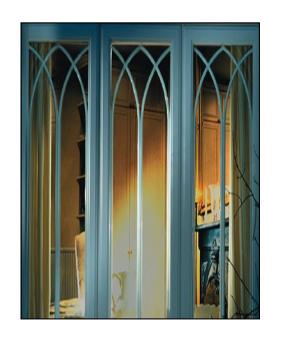


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Georgian Bend & Grill Fabrication









INTRODUCTION.

FABRICATED GEORGIAN BENDS & GRILLS.

Most companies are capable of fabricating their own decorative grills. However, having worked out the costs for stock, labour (including holidays and sickness) and the inevitable mistakes, many companies decide to buy in units complete with the grill. However, this will be at a premium price. We can supply the fabricated grill and all you have to do is insert the desiccant and add the glass. We believe it is a reflection of our quality and service that many of our customers have been with us since the company was formed in 1999. The management have decades of experience in the insulating glass industry. It is this experience and knowledge which allows us to run an efficient company and to resolve problems which others cannot.

This is our latest brochure. The first pages show our traditional range of grills which are available in various colours and woodgrains. The following pages show the latest additions of the Inspirations and Crystal Collections. It is not possible to display every design and customers are always coming up with something new. Simply fax over any drawing and we will respond promptly with price and a delivery date.

Duplex, or back to back style grills, have become increasingly popular and we can offer a range of designs using the Duplex System.

Some customers prefer to have mitred joints, some prefer cruciform joints. Mitred joints do look particularly good in woodgrain finishes. We offer both methods on our fabricated grills.

To comply with the move towards energy rated windows, we can offer grills with warm edge spacer. We can also offer a range of curved grills in Swiss V spacer.

I hope you find this brochure interesting and useful.

Loan Prenton

Susan Preston.

Managing Director.



PRICES FOR DECORATIVE GRILLS

The following prices are based on 18mm and 25mm white/brown georgian bar with sizes up to 1 sq mtr.

Standard grill prices are subject to discount depending on quantity and are based on a minimum size grill of 0.5 sq mtr.

There are surcharges for woodgrain, chrome and all colours of Royale bar. As each order is unique, we suggest you fax through any non-standard grills for a quotation. The price will be sent to you immediately.

For standard sizes and designs as shown on the following price list, use the following supplements:-

All colours of woodgrain, chrome and royale Georgian

+ £10.00 per grill

Orders less than £100.00 net of vat, will have a carriage charge of £12.00. Orders over £100 are free of any delivery charge.

A number of small orders delivered together which total more than £100 will be free of any delivery charge.

Orders which can be posted, will be charged at postage rate plus £1.50 for packing. We cannot be held responsible for damage through the Royal Mail.

Please ensure goods are not damaged before signing the receipt form, when goods are delivered by carrier.





Finishes.

The Northern Decorative Glass Company &



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PRODUCT RANGE & FINISHES AVAILABLE

Classic Georgian Collection

White Bright	RAL 9016
White Creamy	RAL 9010
Brown	RAL 8014
Ivory/Cream	RAL 1015
Woodgrain	Mahogany
Woodgrain	Mahogany/white
Woodgrain	Light Oak
Woodgrain	Light Oak/white
Woodgrain	Rosewood
Woodgrain	Rosewood/White

18 x 8	25 x 8	
yes	yes	

Other non standard colours are available. Just supply the RAL number you need and we will quote by return.

Royale System

Finishes	8 x 6
Gold	yes
Silver (anodised finish)	yes
White	yes
Black	yes

Inspirations, Crystal & Fusion Collection

Finishes.	H Section
Gold	yes
Chrome	yes
Black	yes
White	yes

Duplex System

Available in most sizes of spacer and finishes with pitches 18mm, 24mm, 30mm.

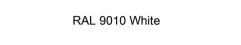




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GEORGIAN BAR CHART





RAL9016 White



RAL 8014 Sepia Brown



RENOLIT 2065021 Mahogany



RENOLIT 3202002 Rosewood



RENOLIT 2178001 Light Oak



Gold Royale



Chrome



White Royale



Silver Royale



Gold H-Bar



Chrome H-Bar



INFORMATION NEEDED FOR ALL ORDERS.

Quantity
 Style
 Are you supplying glass sizes OR spacer sizes
 Size and colour of georgian bar.
 Size and colour of spacer frame.

The above information covers 90% of orders, even being as knowledgeable as we are, there are other questions which may be relevant. Please give as much information as possible on all orders. See following.

- Do fixed and openers need to line through? If yes, how do they line through?

 This is relevant to arches, standard grills, in fact most of what we do.

 Please always supply a layout of the windows.
- Does the order need to match one already made. We keep drawings of every order and can re produce any grill from any order, even one from many years ago.
- Do you want same size borders on border grills, or do they need to line in. This is customer preference, but we need this information.
- 4 If spacer is curved, is it a true semi circle. If not, we will need a template.

Most stationers have 1 metre wide rolls of tracing paper. This is ideal for templates as it will cater for large grills and still fold easily into an A4 envelope. Use the glass to create the template. This ensures grills made to fit the template will fit the glass.





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BACK TO BACK GRILLS.

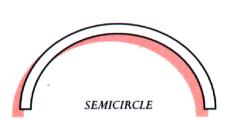
- 1 Quantity
- 2 Style of grill. Drawing preferred.
- 3 Size and colour of spacer frame.
- 4 Size and colour of inner spacer grid. This is usually 2mm less than the outer frame to allow 1mm clearance between the grid and the glass.
- 5 What is the PITCH. i.e. The gap between the back to back spacer bars. Pitches available are 18mm, 24mm and 30mm
- 6 Has the external georgian grill been made? If yes, then we will need a detailed drawing, preferably a template, with internal georgian grid drawn.
- 7 Does this match a previous order? If yes which order, when?





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FABRICATION PRICE LIST - BENDS



8x5 Gold Royale

£5.50 each 18x5 18x8 25x8 White Brown

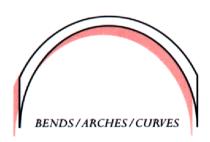
£5.50 each Woodgrain/white Woodgrain

18x8

25x8

£7.50 each

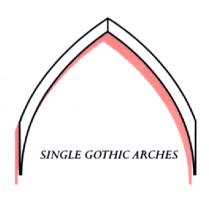
in spacer frame add £4.50



£5.50 each £5.50 each

£7.50 each

in spacer frame add £4.50



£10.00 per set £10.00 per set £12.00 per set

in spacer frame add £4.50

ALL FIXINGS INCLUDED

ALL DELIVERED NEXT DAY
IF ORDERED BEFORE 12pm
* in spacer frames - 2 days *

SAVE TIME AND MONEY!!

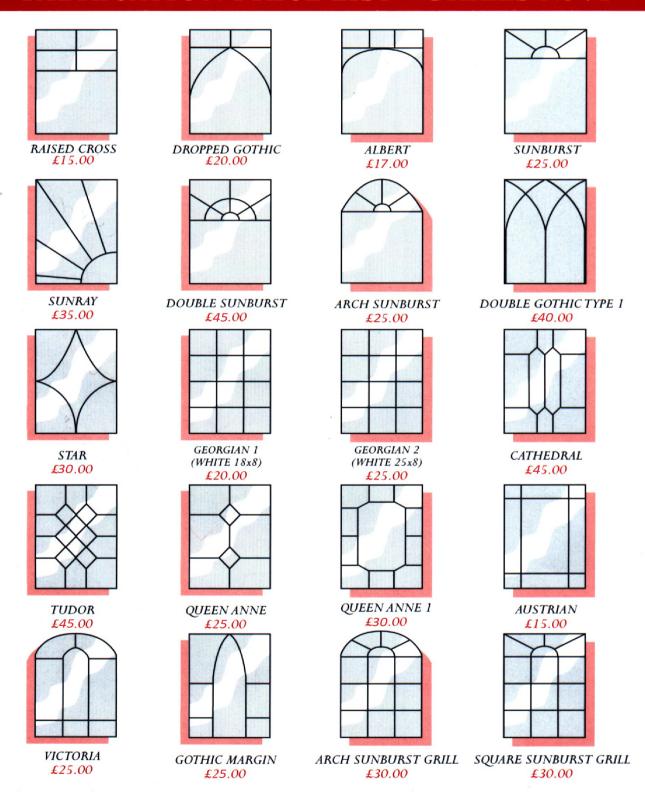
EXPERTLY PACKED AND DELIVERED FOR IMMEDIATE USE





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FABRICATION PRICE LIST - GRILLS No. 1



All prices stated are for bends or grills up to 1 metre square in 18x8 white georgian profile.

For bends or grills above 1 metre square please phone for a quote.

SAVE TIME AND MONEY!!

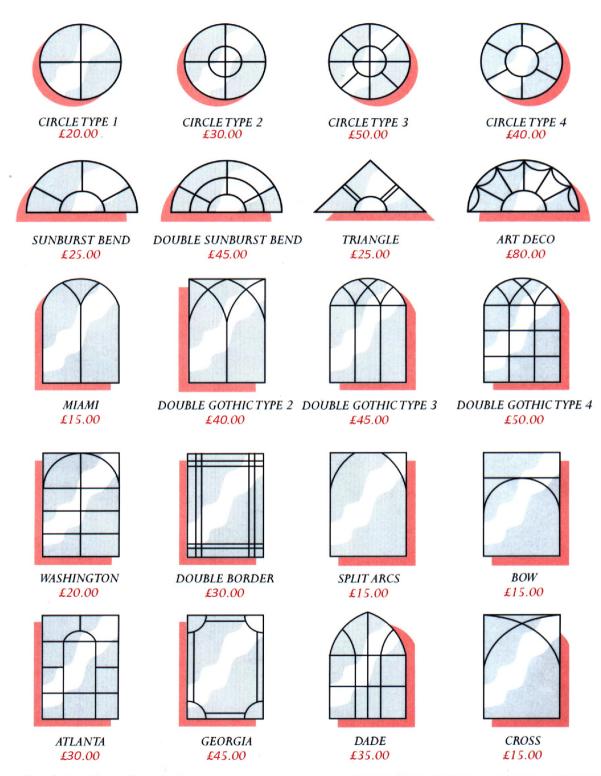
EXPERTLY PACKED AND DELIVERED FOR IMMEDIATE USE





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FABRICATION PRICE LIST - GRILLS No. 2



All prices stated are for bends or grills up to 1 metre square in 18x8 white georgian profile.

For bends or grills above 1 metre square please phone for a quote.

SAVE TIME AND MONEY!!

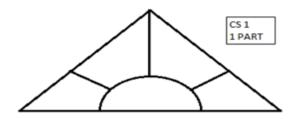
EXPERTLY PACKED AND DELIVERED FOR IMMEDIATE USE

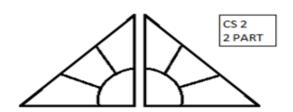


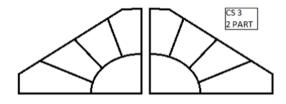


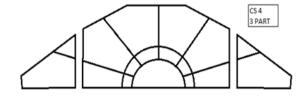
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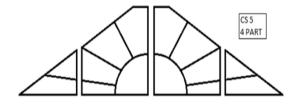
Sunburst Grills Shapes

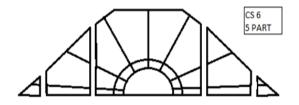




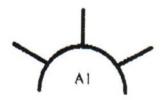


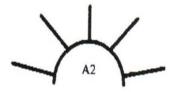


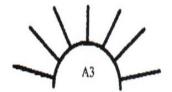


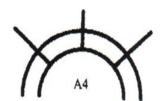


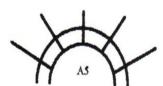
Inserts

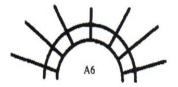












All Designs Are Interchangeable!

Usually One off Designs. Price on Application





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SPECIAL DOOR PANEL PRICES ONLY For GRILLS BELOW 1 SQ. METRE

or multiple orders. All same size of 20+.

	18x8 White	18x8 Woodgrain full/half wrap (any)
	£20.00	£25.00
SUNRAY	£18.00	£23.00
VICTORIA	£25.00	£30.00
ARCH SUNBURST GRILL	£22.00	£27.00
SUNBURST BEND	£12.00	£17.00

8x6 Royale

Officer Citystal Pre - Assembled Grille Rec Deco PRICELIST Pre - Assembled Grille Pre - Assembled Grille Pre - Assembled Grille re - Assembled Grille Pre - Assembled Grille Pre - Assembled Grille £58.00 each £44.00 each £27.50 each £41.50 each £31.00 each £45 each Inspirations Georgian Style - All Designs Inspirations Border Style - All Designs Crystal Georgian Style - All Designs Crystal Border Style - All Designs Inspirations Single - All Designs Crystal Single - All Designs Pre - Assembled Grille £28.00 each £32.00 each £24.00 each £28.40 each £27.00 each £35.00 each **Twin Fusion Diamond - All Colours** Twin Fusion Square - All Colours Twin Bevel Design - All Colours Georgian Roma - All Colours Twin Florence - All Colours Twin Murano - All Colours **PRICELIST** Pre - Assembled Grille Fillian Capstal £22.00 each £22.00 each £18.00 each £20.40 each £24.00 each £24.00 each **Bevel Design - All Colours** Fusion Diamond - All Colours Fusion Square-All Colours Florence - All Colours Murano - All Colours Roma - All Colours

Pre -Assembled Grille

E34.00

Bergamo Border - All Colours

Pre-Assembled Grille

Modena Border - All Colours

£48.00

Vicenza Border - All Colours

Pre -Assembled Grille

£48.00



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Drops on Georgian Bends/Arches

The Drop formula is calculated as below,

MAXIMUM DROP = HALF THE WIDTH MINUS 50MM.

Whv??

Remember that exactly half the width is a true semi-circle. So to minus 50 mm from half the width allows the cut to be made at the side otherwise the bend would look as below.

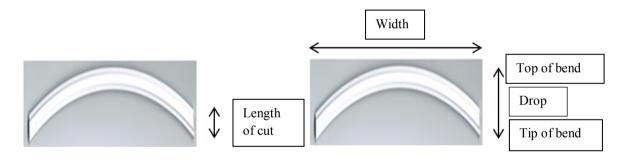








The length of the cut varies by the size of the width AND by the profile used. The cut size could be as small as 20mm or as long as 75mm. We do not know the length of the cut. We only know the width of the bend and the drop from top to tip, see below



"Drop is Top to Tip"

If you need to remake a bend you need to supply us with this information to ensure an exact copy of the original bend

- 1 The spacer width
- 2 The drop from top to tip.

Any other info given, for example "edge of glass to centre of cut" will not guarantee an exact copy. We cannot be held responsible for remake bends not matching the original when the correct information has not been supplied.

Note also that the formula states MAXIMUM DROP. We would normally not make to the maximum drop. This is especially true of woodgrains i.e. foiled bar

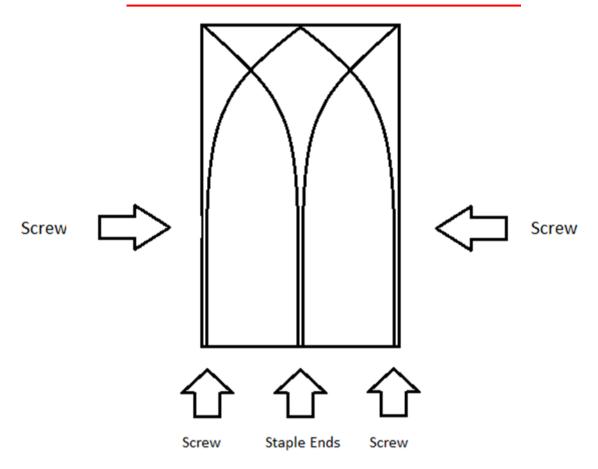
<u>We calculate the drop by job not by width</u>. We look at the smallest width and the largest, we look at fixed and openers lining through and we determine the nicest curve taking all these factors into account. A bend should be a bend not a flat with curved ends, though depending on the sizes this might be all that is possible.





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Desiccant Insertion – Double Gothic Grills



Double Gothic Grills require careful handling. When inserting desiccant **remove screws from the bottom spacer rai**l. Then carefully slide the bottom spacer rail off the grill taking the corner keys and stapled end keys with the spacer. Do not disturb/ dismantle the rest of the grill. Insert the desiccant. Slide the bottom spacer rail back into position carefully fitting Georgian bar into the staple ends. Insert the screws.

Finally, square the grill and ensure joints are tightly squeezed together prior to unit sealing





DELIVERY/SERVICE SCHEDULE.

Bends and Semicircles

Next Day

(if ordered before 12 noon)

Bends in spacer frames, single gothics

2 Days

Single gothics in frames and all other Grills, including Double Gothics and Bespoke conservatory arched Double Sunbursts

5 Days

All days stated are working days.

Carriage paid on all orders over £100 net of VAT Otherwise, carriage £12.00





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YOUR RESPONSIBILITIES.

WE HAVE MADE AND WRAPPED THIS GRILL TO A VERY HIGH STANDARD, FOLLOWING A SYSTEM OF QUALITY CHECKS THROUGHOUT THE PROCESS. HOWEVER, THE PRODUCT CAN BE AFFECTED BY TRANSPORT AND HANDLING.

JOINTS MAY WORK LOOSE. DUST MAY BE COLLECTED. THE PRODUCT CAN BECOME OUT OF SQUARE. ALL THESE PROBLEMS ARE EASILY CORRECTED BY A SIMPLE CHECKING PROCEDURE.

RESEARCH HAS SHOWN THAT MOST PROBLEMS ARISE THROUGH OPERATIVES NOT FOLLOWING SOME SIMPLE CHECKS, AND I FEEL IT WILL BE HELPFUL TO YOU IF A LIST OF CHECKS IS INSERTED INTO EVERY GRILL ORDER.

WHILST THIS LIST WILL SEEM SELF EVIDENT TO MOST OF YOU, I CAN ASSURE YOU THE POINTS HAVE BEEN RAISED THROUGH EXPERIENCE. I HOPE YOU WILL ALSO APPRECIATE THAT THIS COMPANY CANNOT BE HELD RESPONSIBLE FOR UNITS WHICH ARE MANUFACTURED WITHOUT FOLLOWING THIS CHECK LIST.

PLEASE ENSURE THE FOLLOWING CHECKS ARE MADE PRIOR TO MANUFACTURE OF UNITS.

- CONFIRM GRILLS ARE AS ORDERED. CHECK QUANTITY, STYLE, COLOUR AND DIMENSIONS.
- 2. IF A LINE-THROUGH IS REQUIRED, CONFIRM THE GRILLS DO IN FACT LINE THROUGH.
- 3. TAKE PARTICULAR CARE WHEN INSERTING DESICCANT. WE RECOMMEND REMOVING THE BOTTOM SPACER RAIL ONLY. TAKE CARE NOT TO BEND THE SPACER BAR
- 4. RE ASSEMBLE THE GRILL. ENSURE ALL JOINTS ARE FIRMLY PUSHED TOGETHER. ENSURE ALL FIXINGS ARE SECURE. REALIGN THE GRILL AND MAKE SQUARE.
- 5. ITEM 4 NEEDS EXTRA CARE WHEN HANDLING VICTORIAS AND DOUBLE GOTHICS. IF THE FORCES WITHIN THE-SE GRILLS ARE NOT BALANCED, I.E. IF THE GRILL IS OUT OF SQUARE AND UNDER PRESSURE WHEN SEALED IN THE UNIT, JOINTS WILL WORK LOOSE AND GAPS WILL APPEAR.
- 6. ENSURE THE GRILL IS CLEAN, FREE FROM DUST, DEBRIS AND PLASTIC WRAP.
- 7.CHECK FOR SCRATCHES, MARKS, DENTS ON THE GEORGIAN AND SPACER BAR.IF ALL THE ABOVE STEPS HAVE BEEN FOLLOWED AND YOU ARE HAPPY WITH YOUR GRILL, IT CAN NOW BE GLAZED.

IF YOU ARE IN ANY WAY DISSATISFIED, MAKE YOUR COMPLAINT NOW.

WE CANNOT BE RESPONSIBLE FOR ANY CONSEQUENTIAL LOSS ONCE THE UNIT IS MANUFACTURED



COMPLAINT/CLAIM PROCEDURE

DAMAGED GOODS

Occasionally problems do occur.

IF YOU RECEIVE GOODS DAMAGED VIA OUR OWN VAN

It is unusual for goods to be damaged when delivered by our own van. However, it is your right to refuse goods which are clearly damaged. Please comment on the full extent of the damage on the delivery note.

For orders delivered in good condition, you should sign accordingly. I appreciate it is not always possible to open parcels immediately to check they are correct as ordered and not damaged. However, this should be done at the first opportunity as claims for damage cannot be accepted if not reported within 24 hours.

We will replace any damaged goods free of charge as quickly as possible. All damaged goods must be returned for inspection.

IF YOU RECEIVE DAMAGED GOODS VIA CARRIER COMPANY

You must sign that the parcel was damaged on delivery. We have been advised by our carrier company that it is no longer acceptable if the box appears to be intact, and you do not open the box and inspect the goods in front of the driver for you to sign UNCHECKED. Unless you open the parcel in front of the driver and comment that the goods are damaged you will have no claim for damages.

If all parcels are opened and the goods checked we can make a claim against the carrier company. If you do not follow this procedure, we will be unable to make a claim against the carrier for compensation and consequently you will have no claim against us.

If you look carefully at carrier companies terms and conditions, goods that are signed for are signed for as having been delivered in good condition.

We will replace any damaged goods free of charge as quickly as possible. All damaged goods must be returned for inspection.

GOODS MANUFACTURED INCORRECTLY

We will remake all bends and grills at your request but all remakes will be invoiced with carriage charges included where applicable. When the faulty goods are returned and it is clear we have manufactured incorrectly we will immediately issue a credit note for the invoice and any carriage charges.

When faulty goods are not returned for inspection the invoice for remakes stand.





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PLEASE USE BLOCK CAPITALS WITH A COPY OF YOUR LETTE			PPLICATION FOR A CREDIT ACCOUNT	
Customer's Full Name & Address:		F	OR OFFICE US ONLY	
		Account N	Vo	
Telephone: Fax: Fax:		Reps.		
Nature of Business				
Approx. Annual Turnover:		Requested	1 by:	
FOR LIMITED COMPANIES		Requestee	i oy.	
Company Registration No				
Address of Registered Office				
			FOR OFFICE USE ONLY	
т.1.		AGREED CREDIT LIMIT		
FOR UNLIMITED COMPAN		(up to £3000.00 app'd MD)		
Full Name(s) & Address (es) of		Amount:		
Tun Tunie(s) & Fiduress (es) of	-	Date:		
		Approved	by:	
Amount of Credit required (maximum period 30 days):	at any one time			
£				
Name & Address of Bank				
		Account N	No	
		Sort Code	· · · · · · · · · · · · · · · · · · ·	
Name, Address & Telephone No	s of Major Suppliers w	ve may cont		
I	II		III	
I/We request Credit Facilities a with 30 day payment terms. (Read terms & conditions over		undertake	to make payment in accordance	
Name	Position			
Date				





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CONDITIONS OF SALE

1.APPLICATION OF CONDITIONS.

CONTRACTS AND ORDERS ARE ACCEPTED UPON AND SUBJECT TO THE CONDITIONS OF SALE PRINTED HEREON. UNLESS EXPRESSLY ACCEPTED IN WRITING, ANY QUALIFICATIONS OF THESE CONDITIONS CONTAINED IN ANY WRITTEN OR PRINTED DOCUMENT OF THE PURCHASER SHALL BE DEEMED TO BE INAPPLICABLE.

2. BASIS OF QUOTATION

QUOTED PRICES ARE BASED ON TODAYS COSTS AND ARE SUBJECT TO ADJUSTMENTS FOR ALL VARIATIONS IN THE COST OF MATERIALS, WAGES, TRANSPORT, MANUFACTURING CHARGES AND TAXES FROM THE DATE OF THIS QUOTATION.

3.CLAIMS, DAMAGES OR SHORTAGES

GOODS SUPPLIED MUST BE EXAMINED ON RECEIPT AND DAMAGE OR SHORTAGE IMMEDIATELY REPORTED. NO CLAIMS FOR DAMAGE OR DISCREPANCIES CAN BE ENTERTAINED UNLESS IMMEDIATELY ON DELIVERY THE PARTICULAR ITEM ON THE DELIVERY TICKET IS APPROPRIATELY MARKED AND THE VENDOR IS AT ONCE NOTIFIED. THE VENDORS LIABILITY ON GOODS FOUND TO BE DEFECTIVE IS CONFINED TO REPLACEMENT FREE, NO CLAIMS FOR CONSEQUENTIAL DAMAGES OR LOSSES WILL BE ENTERTAINED

4.OWNERSHIP OF GOODS

A) THE PROPERTY IN THE GOODS SHALL NOT PASS UNTIL THE PURCHASER HAS PAID THE VENDOR ALL SUMS DUE TO THE VENDOR IN RESPECT THEREOF. UNTIL THE PROPERTYHAS PASSED TO THE PURCHASER, THE PURCHASER SHALLNOT BE ENTITLED TO RESELL OR OTHER WISE DISPOSE OF THE GOODS BUT THE RISK OF ANY DAMAGE TO THE GOODS WHILST IN THE PURCHASERS POSSESSION SHALL BE BORNE BY THE PURCHASER, WHO SHALL ALSO BE RESPONSIBLE FOR ALL STORAGEARRANGEMENTS AND CHARGES IN RESPECT OF THE GOODS B) IF THE PURCHASER DISPOSES OR PURPORTS OR ATTEMPTS TO DISPOSE OF THE GOODS BEFORE THE PROPERTY THEREIN HAS PASSED IN ACCORDANCE WITH SUB-CLAUSE A) HEREOF THE PUCHASER SHALL BE DEEMED TO BE ACTING AS THE AGENT OF THE VENDOR IN CONNECTION WITH SUCH DISPOSAL AND ALL SUMS PAID TO THE PURCHASER OR TO ANY RECIEVER MANAGER OR LIQUIDATOR OF THE PURCHASER IN RESPECT OF THE GOODS SHALL BE HELD BY THE PURCHASER OR SUCH RECEIVER MANAGER OR LIQUIDATOR IN TRUST FOR THE VENDOR

5.RETURNABLES

RETURNABLES MUST BE RETURNED AS INDICATED ON INVOICE PROMPTLY, CARRIAGE PAID AND ADVICE SENT BY POST TO THE VENDORS ADDRESS, STATING WHEN AND BY WHAT MEANS DISPATCHED. CREDIT WILL BE GIVEN ON SAFE RECEIPT FOLLOWING SUCH ACTION.

6.DELIVERY

UNLESS OTHERWISE STATED THE VENDORS WILL DELIVER THE GOODS ON SITE WITH AN OBLIGATION TO DELIVER AS NEAR TO THE SITE AS A SAFE HARD ROADWAY PERMITS. IT IS THE RESPONSIBILITY OF THE PURCHASER TO UNLOAD AND THE VENDOR ACCEPTS NO RESPONSIBILITY FOR ANY BREAKAGES INCURRED DURING OR AFTER UNLOADING. AN EXTRA CHARGE MAY BE MADE FOR POST LOADS TO PURCHASERS REQUIREMENTS AND WHEN THE VENDORS VEHICLE IS UNDULY DELAYED AT THE POINT OF DELIVERY.

7.DESIGN

PRODUCTS ARE ONLY SUPPLIED AGAINST CUSTOMERS DESIGNS, SPECIFICATION REQUIREMENTS OR APPROVED DRAWINGS. DRAWINGS WHICH WE ISSUE ARE SOLELY TO PROVIDE ASSISTANCE TO ALLOW THE CUSTOMER TO CHECK THAT OUR MANUFACTURING INTENTIONS COINCIDE WITH HIS REQUIREMENTS. NO GUARANTEE IS GIVEN OR IMPLIED OF THE SUITABILITY FOR THE PURPOSE FOR WHICH THE PRODUCTS ARE TO BE USED.

8.RESPONSIBILITY

EVERY EFFORT WILL BE MADE TO ENSURE THE DUE PERFORMANCES OF ANY CONTRACT BUT WE CANNOT ACCEPT ANY RESPONSIBILITY FOR THE DAMAGE OR CONSEQUENTIAL LOSS ARISING FROM DELAYS OR OTHER CAUSES.

9.TERMS

- A) CREDIT ACCOUNTS CAN ONLY BE OPENED ON RECEIPT OF SATISFACTORY REFERENCES AND ON SETTLEMENT TERMS TO BE AGREED WITH THE VENDOR.
- B) PAYMENT C.O.D.

10.LEGAL CONSTRUCTION

THESE CONDITIONS AND ANY CONTRACT BETWEEN VENDOR AND PURCHASER SHALL BE CONSTRUCTED AND OPERATE IN ALL RESPECTS AS A CONTRACT MADE IN ENGLAND AND IN CONFORMITY WITH ENGLISH LAW. IF THE CONTRACT IS UNDERTAKEN IN SCOTLAND THEN SCOTTISH LAW WILL APPLY.

